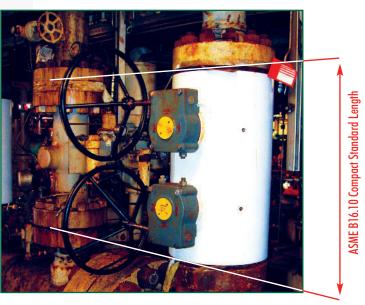
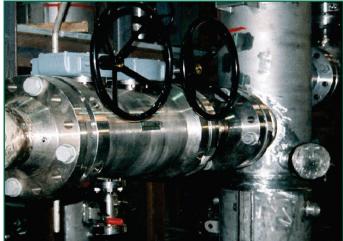
COST SAVING - SPACE SAVING

EPLACE ONE VALVE WITH TWO, WITH NO MODIFICATION TO PIPEWORK.

Standard ASME B16.10 Length full bore Twinsafe valves replace single Isolate valves in retrofit work and provides engineers the opportunity to move from single isolate to Double Block and Bleed without design change of pipework.









Skid package footprint reduced therefore skid cost reduced by keeping the valve envelope to standard ASME B16.10 length.

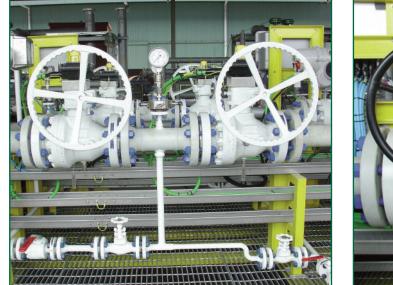


COST SAVING - WEIGHT SAVING

TWINSAFE vs TWO STANDARD ISOLATION BALL VALVE HOOK UP = A REDUCTION OF ALMOST HALF OF THE WEIGHT.

TWO ISOLATION VALVES WITH SPOOL PIECE

COMPACT OLIVER TWINSAFE VALVE



= 217kg x 2 = 434kg



= <u>284kg</u>

Almost half the weight is taken out of a double block and bleed hookup when compared to two single isolates (more if spool piece is included) multiply this by multiple assemblies of Twinsafe on the top works of an offshore platform as shown, the weight savings and cost savings are dramatic, more so if valves are in exotic material.



Multiple Twinsafe installations equals huge savings.



COST SAVING - LESS ITEMS PURCHASED

DDEN COST SAVINGS OF ONE FACTORY TESTED UNIT vs TRADITIONAL INSTALLATION.



A Single Isolate 6" Full Bore 1500 LB Ball Valve to ASME B16.10 Length Versus An Oliver Twinsafe 6" Full Bore 1500 LB Double Block and Bleed Valve to ASME B16.10 Length.

6" 300/600lb Example

6" 1500lb Example

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Man Hour Rate £33.00 <u>£1,719.96</u> Man Hour Rate £33.00	Total Man Hours				52.12 ×		Total Man Hours				52.12 ×	
						£1,719.96						£
	TOTAL COST					£6,954.82	TOTAL COST					£10

Total saving £4,862.07 each installation, plus saving on completion time. Leak points on joints, weight of each unit, space of each unit, safety of pressure testing of the whole unit at the factory, one item to tag as opposed to many, no specialist coded welding or MPI/Radiography inspection personnel on site.



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THE PAST

> Total saving £5,174.07 each installation, plus saving on completion time. Leak points on joints, weight of each unit, space of each unit, safety of pressure testing of the whole unit at the factory, one item to tag as opposed to many, no specialist coded welding or MPI/Radiography inspection personnel on site.