

INSTALLATION AND OPERATING INSTRUCTIONS

Installation and operating instructions for Westlock 2200 series Quantum valve control monitor with mechanical switches, inductive proximity sensors or magnum proximity switches

$$\begin{split} & \mathsf{IEC} \ \mathsf{Ex} \ \mathsf{ITS} \ 08.0029\mathsf{X} \\ & \mathsf{Ex} \ \mathsf{d} \ \mathsf{IB} + \mathsf{H2} \ \mathsf{T}^* \ \mathsf{Gb} \ \mathsf{Tamb} \ \mathsf{-}^{*\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+}^{*\circ}\mathsf{C} \\ & \mathsf{Ex} \ \mathsf{tb} \ \mathsf{IIIC} \ \mathsf{T}^{*\circ}\mathsf{C} \ \mathsf{Db} \ \mathsf{Tamb} \ \mathsf{-}^{*\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+}^{*\circ}\mathsf{C} \ \mathsf{IP6X} \\ & \mathsf{Flat} \ \mathsf{cover} \ \mathsf{-20^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+85^\circ}\mathsf{C} \ \mathsf{(T4)}; \ \mathsf{-20^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+75^\circ}\mathsf{C} \ \mathsf{(T5)}; \ \mathsf{-20^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+60^\circ}\mathsf{C} \ \mathsf{(T6)} \\ & \mathsf{Beacon} \ \mathsf{cover} \ \mathsf{-30^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+85^\circ}\mathsf{C} \ \mathsf{(T4)}; \ \mathsf{-30^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+75^\circ}\mathsf{C} \ \mathsf{(T5)}; \ \mathsf{-30^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+60^\circ}\mathsf{C} \ \mathsf{(T6)} \\ & \mathsf{Stainless} \ \mathsf{steel} \ \mathsf{(R2)} \ \mathsf{-60^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+85^\circ}\mathsf{C} \ \mathsf{(T4)}; \ \mathsf{-60^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+75^\circ}\mathsf{C} \ \mathsf{(T5)}; \ \mathsf{-60^\circ}\mathsf{C} \ \mathsf{to} \ \mathsf{+60^\circ}\mathsf{C} \ \mathsf{(T6)} \\ & \mathsf{Environmental} \ \mathsf{parameters:} \ 80 \ \mathsf{kPa} \ \mathsf{(0.8 \ bar)} \ \mathsf{to} \ 110 \ \mathsf{kPa} \ \mathsf{(1.1 \ bar)}. \\ & \mathsf{Air with normal oxygen \ content, \ typically \ 21\%. \end{split}$$

WARNING

Do not open when energized or when an explosive atmosphere is present.

WARNING

Electrostatic hazard, clean only with damp cloth.

| IEC 60079-0:2011 Ed.6 | Electrical apparatus for explosive gas atmospheres - Part 0 - General requirements |
|--------------------------|--|
| IEC 60079-1:2007-04 Ed 6 | Electrical apparatus for explosive gas atmospheres - Part 1 - Flameproof |
| | enclosures 'd' |
| IEC 60079-31:2008 Ed 1 | Equipment dust ignition protection by enclosure 't' |

1 PRODUCT DESCRIPTION

The 2200 series valve control monitor provides two methods of end of travel indication by the means of mechanical switches, inductive proximity sensors or proximity switches and an external visual indicator.

For applications that require position feed back, ancillary components such as a 4-20 mA current signal transmitter or a resistive signal feed back can be installed. To allow this product to be used with network communication bus protocols, the 2200 series enclosure can house various network modules.

The 2200 series enclosure is available in both Aluminium or Stainless Steel and comprises of a two parts, a cover and housing. The cover has three variations, flat cover, standard beacon cover or a high cover to suit different applications. The housing can offer up to two integral solenoid coils and upto three of the following conduit entries; $M20 \times 1.5p$, $M25 \times 1.5p$, V_2 "-14 NPT or 34"-14 NPT cable entries for connection to an external power source via appropriate IEC Ex certified cable glands. **Note:** before installation of this product, please ensure that the product and its certification is suitable for the intended application. This product uses various 0-ring materials and an Eastar copolyester visual indicator.

If the equipment is likely to come into contact with aggressive substances, then it is the responsibility of the user to take suitable precautions that prevent it from being adversely affected, thus ensuring that the type of protection provided by the equipment is not compromised.

Installation of any cable entry devices, conduit entry devices or blanking devices shall not compromise the degree of ingress protection level IP6X for use in the presence of combustible dusts.

The unit has an ingress protection of IP66/67 and therefore any conduit device fitted must maintain this.

Note: these products have been certified with a cable entry temperature rise of 4°C. Ensure that this is taken into consideration when selecting suitable cabling for the ambient temperature in which the product is to be used.

Note: these products are not intended to be assembled directly to process pipe work etc. that is heated or cooled to temperatures outside of the range as indicated above.

2 MOUNTING INSTRUCTIONS

- **2.1** Attach the mounting bracket and adaptor (if required) to the Quantum housing and shaft with the fasteners provided with the mounting kit.
- **2.2** To ensure that the 2200 series Quantum is mounted correctly, it may necessary to stroke the actuator to the fully closed position.

WARNING

Before stroking the actuator to the fully closed position, please ensure that the process is safe to do so.

- **2.3** With the actuator in the correct position, attach the 2200 series Quantum / bracket to the actuator using the hardware provided in the mounting kit.
- 2.4 To release the cover, loosen the cover retaining screws. Twist the cover approx 45° and lift up. See Figure 1.
- **2.5** To set the switches, lift the bottom cam and turn until the switch has activated and then release. The spring will push the cam back onto the splined shaft. See Figure 2.

WARNING

Before stroking the actuator, please ensure that the process is safe to do so and that all hands are kept away from the moving shaft.

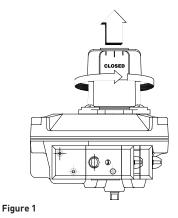
2.6 Stroke the actuator to the opposite end of travel. Set the top cam by pushing down and turning the cam until the switch is activated.

WARNING

Before stroking the actuator, please ensure that the process is safe to do so and that all hands are kept away from the moving shaft.

2.7 Stroke the actuator from one end of stroke to the other several times to check the switch operation. If the switches require adjustment, repeat steps 2.5 to 2.7.





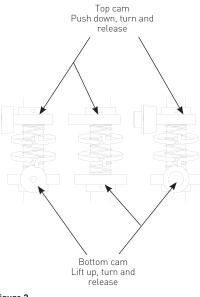


Figure 2

INSTALLATION AND OPERATING INSTRUCTIONS

3 FIELD WIRING AND INSTALLATION

WARNING

The 2200 series should always be handled with care when the cover is removed and wired to electrical power source.

Note

Before electrical installation, please read and follow the wiring diagram located inside the cover. The electrical ratings can be found on the product I.D label.

- **3.1** Field wiring must be carried out in accordance with site, local and national electrical codes / requirements. This includes special attention to earth bonding to the metal enclosure using the internal and external earth points provided.
- **3.2** Installation of this product shall be carried out by competent personnel in accordance with the applicable code of practice such as EN 60079-14.
- 3.3 The 2200 control monitor housing can offer up to three of the following conduit entries:
 M20 x 1.5p, M25 x 1.5p, ½" 14 NPT or ¾" 14 NPT. These entries are detailed on the product I.D label found on the product cover. Please see Figure 3 for conduit positions.
- **3.4** The certification applies to equipment without cable glands. When mounting the flameproof enclosure in the hazardous area, only suitably rated IP66/67 IEC Ex certified flameproof glands must be used.
- **3.5** All unused cable entries must be plugged with a suitably rated IP66/67 IEC Ex certified blanking devices.

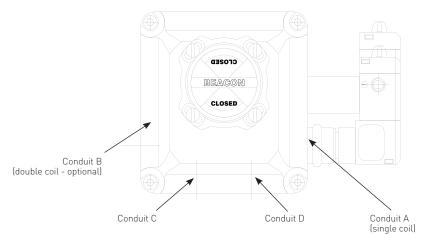


Figure 3

3.6 The first two digits of the Westlock nomenclature signifies the series with the third digit defining whether the product has a visual beacon or not. The table below details the applicable ambient ranges:

| Series code | Cover type | T class | Ambient range | |
|-------------|------------|------------|----------------|--|
| 224* | Beacon | T6 (80°C) | -30°C to +60°C | |
| 224* | Beacon | T5 (95°C) | -30°C to +75°C | |
| 224* | Beacon | T4 (130°C) | -30°C to +85°C | |
| 226* | Flat | T6 (80°C) | -20°C to +60°C | |
| 226* | Flat | T5 (95°C) | -20°C to +75°C | |
| 226* | Flat | T4 (130°C) | -20°C to +85°C | |

Note: the minimum certified ambient temperature for the stainless steel enclosure with the alternative R2 design bearing is -60°C regardless of the cover variant.

3.7 The forth digit designates the switch / sensor type. The following table details the most common switch / sensor types together with their electrical ratings.

| Series code/Switch designation | Electrical rating |
|--------------------------------|---|
| 22*3 | GO switch 4 A - 120 VAC; 3 A - 24 VDC; 0.5 A - 125 VDC |
| 22*5 | Mechanical (SPDT): 15 A - 125 or 250 VAC; 0.5 A - 125V DC; 0.25 A - 250 VDC |
| 22*6 | Mechanical (DPDT) 10 A - 125 or 250 VAC; 10 A - 28 VDC; 0.2 A - 125 VDC |
| 22*7 | Inductive proximity sensors |
| 22*9 | Magnum ratings: 3 A - 120 VAC; 1.5 A - 240 VAC or 2 A - 24 VDC |

Note: the series code signifies the maximum electrical rating of the product, suitable overloading protection must be provided to prevent these values being exceeded.

- **3.8** The fifth digit indicates the material of the enclosure, either A (aluminium) or S (stainless steel).
- **3.9** The 2200 series valve position monitor has the option for position feedback by the means of a resistive signal (RS) or current signal (CS).

The RS transmitter electrical ratings are - 1 K Ohms (standard) or 5 K Ohms (optional). See I.O.M TECH-084.

The CS transmitter electrical ratings are - current loop 4-20 mA at 18 to 24 V DC. See I.0.M TECHUK-301

3.10 The 2200 series valve control monitor has the ability to connect to bus networks via Netpak modules. With the Netpak options it may be possible to assemble other switches within the enclosure (depending on enclosure cover variation).

3.10.1 Netpak electrical parameters

| Netpak option | Electrical parameters | I.O.M. |
|--------------------------------|-----------------------|----------|
| AS-I Actuator Sensor Interface | 24 V DC, 140 mA MAX | TECH-316 |
| Device Net | 24 V DC, 105 mA MAX | TECH-309 |
| Modbus | 24 V DC, 85 mA MAX | TECH-214 |
| Profibus DP | 24 V DC, 120 mA MAX | TECH-326 |
| Foundation Fieldbus | 9-32 V DC, 34 mA MAX | TECH-485 |

- **3.11** Digit 10 of the Westlock nomenclature signifies the coil voltage with the following voltage and type available, 24, 48, 110 and 240 VAC or VDC.
- 3.12 Before replacing the enclosure cover, ensure that both of the housing and cover flange surfaces are clean and undamaged. Tighten the cover screws hand tight using a standard 6 mm A/F Allen key ensuring there are no gaps.

4 PRODUCT REPAIR AND SERVICE

- **4.1** Inspection of this product shall be carried out by suitably trained personnel in accordance with the applicable code of practice such as EN 60079-17.
- **4.2** In the event of any repairs that may be required such tasks must be carried out by suitably trained / competent personnel in accordance with the applicable code of practice such as EN 60079-19.
- **4.3** The certification of this product has been approved based on the material of construction as per the drawings listed in the schedule within this certificate. Any replacement parts that are not made in accordance to the listed drawing will invalidate the approval / certification.
- **4.4** Replacement parts must be purchased through Westlock Controls or via an approved Westlock Controls distributor.

5 OPERATING AND MAINTENANCE INSTRUCTIONS FOR FALCON AND FALCON II SOLENOID VALVE

- 5.1 General description
- 5.1.1 The Falcon II solenoid valve incorporates elastomer static seals through which a shaped spool moves and are manufactured for 3 or 5 way operation. 3 way is normally used for pilot control of the other relay valves or for the operation of single acting cylinders. 5 way is normally used to control the action of double acting cylinders. The seal spacer assembly forms individual annular chambers opposite each valve port and the grooved spool either closes or allows flow between adjacent chambers, hence the position of the spool determines which ports are open or closed.

The spool is moved by way of a manually or mechanically operated mechanism normally against a return spring. Operation may be by application or removal of a pilot air supply acting as a pilot piston. This form of control is utilized for electrical actuation where integral solenoid valves control the pilot air supply.

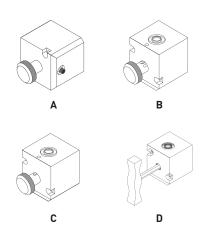
5.1.20ptional features - Falcon II

5.1.2.1 No-voltage release (latching) With the coil first energized, the palm button is then manually moved and latched. The inward movement of the palm button causes the valve to shift. When the coil is de-energized, the palm button and latching mechanism are automatically tripped, allowing the valve to return to its original position. See Figure 4A.

5.1.2.2 Manual locking override Manually depress palm button and rotate clockwise for maintained condition, must manually disengage to return to original position. See Figure 4B.

5.1.2.3 Momentary override Spring return momentary push type, must hold in to actuate. See Figure 4C.

5.1.2.4 Hex drive maintained override Insert Allen key in hex head screw and rotate clockwise (4-5 turns) to shift spool. Valve will stay put until hex head screw is rotated counter clockwise (4-5 turns) back to original position. See Figure 4D.





INSTALLATION AND OPERATING INSTRUCTIONS

5.1.2.5. D/C - Dual coil option

5 way valves are available with a coil/pilot valve on each end of the Falcon II valve, coil 'A' and coil 'B'.

When coil 'A' is energized the valve will shift. If coil 'A' is then de-energized, the valve will remain in this position.

The valve will not return to the original state until coil 'A' is de-energized and coil 'B' is energized.

The process is the same for coil 'B'.

Note: for dual coil valves

The valve may be in either position upon installation. Refer to the air flow diagrams and energize the appropriate coil (with air) to reset valve to the desired position. Dual coil valves require both an electrical signal and air pressure to operate. See air flow diagram for air pressure requirements.

If either or both inputs are lost the valve will remain in it's current position. Both coils should never be energized simultaneously.

5.1.3 Specifications

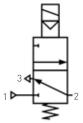
Operating pressure: 45 - 140 psig / 3.0 - 10 bar Operating media: Non lubricated filtered air to 20 microns

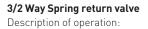
5.1.4 Field wiring

Complete the electrical wiring in accordance with national and local electrical requirements. The ground wire should be secure under

the earthing screw. Check all screws for tightness.

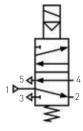
Figure 5 - Air line designation, 1/4" NPT or BSP air ports for inlet, outlet and exhaust





Solenoid de-energized - air flows from Outlet Port 2 to Exhaust Port 3.

Solenoid energized - air flows from Inlet Port 1 to Outlet Port 2.



5.1.5 (Air line) Installation considerations Air mains and lines should be large

enough to avoid excessive pressure

Air lines should be installed with as

of compressed air is to be kept to a

few restrictions as possible if the cost

minimum. Sharp turns in piping should

economical air power. It is advisable to

be avoided for more efficient air flow and

pitch the mains in the direction of air flow so that both gravity and air flow will carry

the water to traps or water legs located at

To help in preventing condensed moisture

from reaching the point of usage, down

pipes should never be taken directly

from the bottom of air pipes or mains.

Connection should be made at the top of

the main and a long radius return bend

Pipe sizes are normally determined on

semi empirical lines, basis for selection being an acceptable pressure drop e.g. not more than 10% of the applied pressure. In

sizing pipes, consideration should be given

will be inefficient if the demand outgrows

the supply. It is always better to over size mains as this will reduce air velocity and

make water separation more effective.

to likely future demands, as a system

frequent intervals.

used.

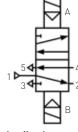
5.1.6 Air flow

loss under conditions of maximum flow.

5/2 Way Spring return valve Description of operation:

Solenoid de-energized - air flows from Inlet Port 1 to Outlet Port 2 and exhausts from Port 4 to Port 5.

Solenoid energized - air flows from Inlet Port 1 to Outlet Port 4 and exhausts from Port 2 to Port 3.



Description of operation:

Coil B de-energized - air flows from Inlet Port 1 to Outlet Port 2 and exhausts from Port 4 to Port 5.

Coil A energized - air flows from Inlet Port 1 to Outlet Port 4 and exhausts from Port 2 to Port 3.

5/2 way Dual coil valve

INSTALLATION AND OPERATING INSTRUCTIONS

5.1.7 Air service equipment

The importance of proper filtration (20 micron) and lubrication of the air supply to pneumatic equipment can never be over-emphasized as a means of decreasing friction and preventing corrosion and wear due to moisture and abrasive solids being present in the air supply.

At higher pressures than recommended, pneumatic equipment can wear excessively with no significant increase in output and compressed air is consequently wasted.

There is much to be gained, therefore, from providing pneumatic equipment with serviced air by including suitable air line filters, pressure regulators and lubricants in the installation.

5.1.8 Tubes and fittings

The use of copper, stainless steel, nylon or polyethylene tube is recommended for piping up air circuits and equipment. As a general rule, pipe threaded fittings should not be assembled to a specific torque because the torque required for a reliable joint varies with thread quality, port and fitting materials, sealant used, and other factors. The suggested method of assembling pipe threaded connections is to assemble them finger tight and then wrench tighten further to a specified number of turns from finger tight. The assembly procedure given below is for reference only, the fitting should not be over tightened for this will lead to distortion and most likely, complete valve failure.

- Inspect port and connectors to ensure that the threads on both are free of dirt, burrs and excessive nicks.
- Apply sealant/lubricant or PTFE tape to the male pipe threads. With any sealant tape, the first one or two threads should be left uncovered to avoid system contamination.
- 3. Screw the connector into the port to the finger tight position.
- Wrench tighten the connector approximately 1-2 turns (to seal) from finger tight. Again this is only reference - the fitting should NOT be over tightened.

Maintenance

Routine maintenance is usually confined to the periodic replenishment of Dow Corning III lubricant or equivalent to spool and spring.

INSTALLATION AND OPERATING INSTRUCTIONS

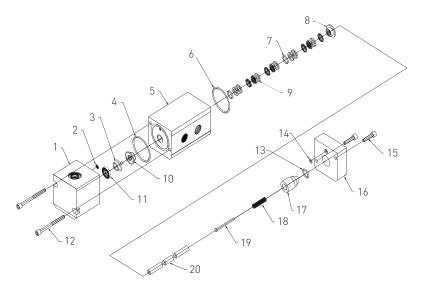


Figure 6 - Exploded assembly of 3 and 5 way 1.1 C_{ν} Falcon II

PARTS LIST

| PARISLISI | | | | |
|-----------|----------------------|-----------------|--|--|
| No. | Part name | | | |
| 1. | Pilot piston end cap | V5243 | | |
| 2. | O-ring | OZOIN070/00125 | | |
| 3. | Pilot piston | V5119 | | |
| 4. | O-ring | OZOIN070/01062 | | |
| 5. | Valve body | 5/2 V5246 | | |
| | | 5/3 V5314 | | |
| 6. | O-ring | OZOIN0070/01062 | | |
| 7. | O-ring | 5/2 V5042 6 off | | |
| | | 3/2 V5042 4 off | | |
| 8. | Bush | V5084 | | |
| 9. | Spacer | 5/2 V4734 5 off | | |
| | | 3/2 V4734 3 off | | |
| 10. | Bush | V5084 | | |
| 11. | Pilot piston seal | V4163 | | |
| 12. | Cap screws | OSMO4KS40 | | |
| 13. | 0-ring | OZOIN010/0130 | | |
| 14. | O-ring | OZOIN070/00125 | | |
| 15. | Cap screws | OSMO4KS16 | | |
| 16. | Spring end cap | V5244 | | |
| 17. | Tell-tale cover | V5247 | | |
| 18. | Spring | V4571 | | |
| 19. | Tell-tale pin | V5026 | | |
| 20. | Spool | 5/2V5212 | | |
| | | 3/2 V5313 | | |
| | | | | |

These installation and operating instructions are based on document TECHUK-42Q Rev 3 ECN#12787 used for IEC Ex certification of the Quantum 2200 series

Translations

Where translated the copy is taken from the original English document VCIOM-04122-EN as checked by the relevant notified certification body and therefore the original English document will prevail. No rights or liability can be derived from any translation.