

6800 Series

Gauge Valves



Features

- Corrosion-resistant bar stock 316 stainless steel bodies
- Packing below stem threads prevents contamination and wash away of thread lubricants to assure long valve life
- Hardened 17-4 PH 2-piece, non-rotating stem point minimizes seat galling and provides an excellent metal-to-metal seat for positive shutoff
- Low profile bonnet assembly and large diameter stem reduces damage to bonnet and stem assembly
- Roll pin locks bonnet in the valve body to prevent accidental removal
- Choice of 5%" long body for standard process use or 7%" body for insulated piping applications
- Three outlets meet individual gauge requirements
- Polyethylene cap protects stem and bonnet from external damage
- Rugged large handle provides easy grip and control
- All models are stamped with maximum operating pressures on valve body
- High temperature packing is available on special order
- Special High Tolerance NPT Thread

Technical Data

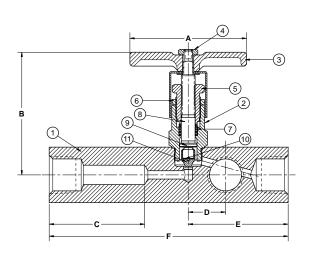
Body Material	316 stainless steel
Maximum Operating Pressure	 6000 psig @ -65° to +200° F (414 bar @ -54° C to +93° C) 3000 psig @ +450° F (207 bar @ +232° C)
Operating Temperature Range	-65° F to +450° F (-54° C to +232° C
Orifice Sizes	6801L8Y: 0.156" (3.96mm) All others: 0.187" (4.75mm)

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HOKE Inc.

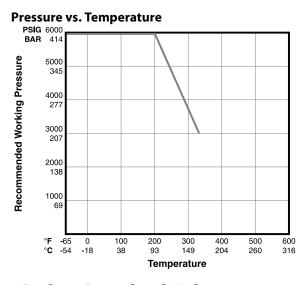
PO Box 4866 • Spartanburg, SC 29305-4866 Phone (864) 574-7966 Fax (864) 587-5608 www.hoke.com • Sales-hoke@circor.com

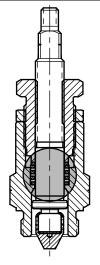
Materials of Construction



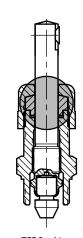
	Part	316 Stainless Steel Models
1	Body	316 stainless steel
2	Housing	316 stainless steel
3	Handle	303 stainless steel
4	Hex nut	18-8 stainless steel
5	Packing nut	XM-28 stainless steel
6	Lock nut	316 stainless steel
7	Packing*	Dyna-Pak®
8	Stem	316 stainless steel
9	Washer	316 stainless steel
10	Disc	17-7 PH stainless steel
11	Stem point	17-4 PH stainless steel

Model 6801L8Y uses a single-piece molded PTFE packing system.





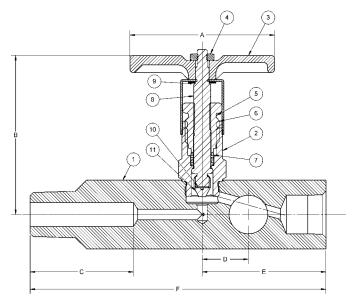




TFE Packing (6801L8Y only)

Dimensions

Model Number		A	В	c	D	E	F
6801L8Y	inch	11/4	213/32	1	%16	13/4	31/4
	mm	32	64	25	14	44	83
6802L8Y	inch	2%	3	23/32	27/32	21/4	5%
	mm	67	75	55	21	57	136
6803L128Y	inch	2%	3	25/32	27/32	21/4	5%
	mm	67	75	55	21	57	136
6805L128Y	inch	2%	3	45/32	27/32	21/4	7%
	mm	67	75	106	21	57	188



How to Order: Standard Valves

Conr	nections	Order by Part Number	Body Length					
Inlet	Outlet	316 Stainless Steel	Inch	mm				
½″ NPT male	1/2" NPT female	6801L8Y*	31/4	83				
1/2" NPT male	1/2" NPT female (3×)	6802L8Y	5%	136				
½" NPT female	1/2" NPT female (3×)	6802F8Y	5%	136				
¾″ NPT male	1/2" NPT female (3×)	6803L128Y	5%	136				
3/4" NPT male	1/2" NPT female (3x)	6805I 128Y	7%	188				

Furnished with bleed plug drilled in body
 Model 6801L8Y uses a single-piece molded PTFE packing system