Cylinder Valves

1900 Series Cylinder Valves



1935I 64Y

This durable line of angle pattern valves features a low profile shrouded handle which protects the valve against damage. Dyna-Pak TFE wafer packing provides a leak tight seal with low operating torque even at 6000 psi (414 bar) pressure.

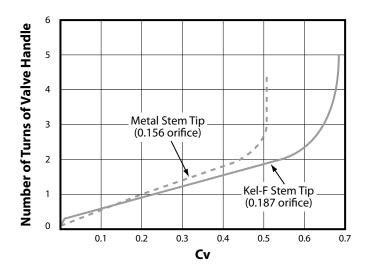
Features

- 316SS or Monel construction
- Low profile aluminum shrouded stem handle protects stem against damage
- Dyna-Pak packing provides leak tight seal with low operating torque
- Packing below the stem threads prevents process fluid from contacting stem threads
- Non-rotating hardened 17-4PH stainless steel or replaceable PCTFE stem tip prevents galling and extends valve life
- Hardened 450 stainless steel combination packing nut and thread gland for long stem thread cycle life
- Integral stem backseat provides added safety and prevents accidental removal of stem
- Variety of end connections satisfy most cylinder valve applications
- Bonnet lock prevents accidental removal of threaded bonnet
- Angle flow pattern
- · Lock-nut secures packing nut against accidental removal
- Flat wrench pads on body for easy valve installation
- Integral stem backstop for added safety

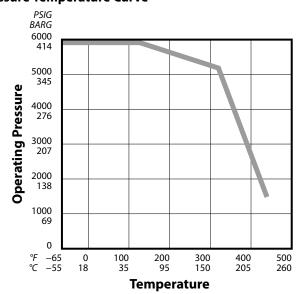
Technical Data							
MAXIMUM OPERATING PRESSURE	6000 psig (414 bar)						
OPERATING TEMPERATURE RANGE	-65° F to +450° F [-54° C to +232° C] (metal stem tip) -20° F to +250° F [-29° C to +121° C] (PCTFE stem tip)						
ORIFICE	Metal Stem Tip - 0.156 PCTFE Stem Tip - 0.187						
CV FACTOR	Metal Stem Tip - 0.42 PCTFE Stem Tip - 0.63						

Materials of Construction								
DESCRIP	TION	316SS VALVES	MONEL VALVES					
Body		316SS	Monel®					
Stem		316SS	Monel®					
Stem Tip	Soft	PCTFE	PCTFE					
	Hard	17-4 PHSS	Monel®					
Packing (Dyna-Pak)		TFE/316SS Wafers	TFE/Monel® Wafers					
Handle		Aluminum	Aluminum					

Handle Turns vs Cv

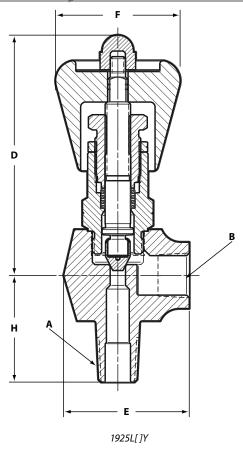


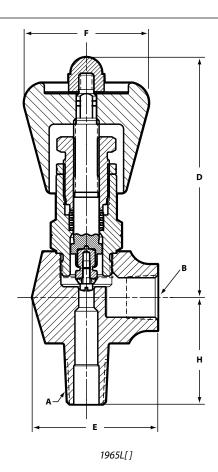
Pressure Temperature Curve



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Dimensions & How to Order 1900 Series Angle Pattern Valves											
BASIC MATERIAL	STEM TIP	END CONNECTIONS		ORDERING	DIMENSIONS, IN. [MM]						
		INLET A	OUTLET B	NUMBER	D	E	F	Н			
316 SS	Metal	1/4 NPT Male	1/4 NPT Female	1925L4Y	3¾16 [81]	1½ [38]	1¾ [44]	15/16 [33]			
	PCTFE	1/4 NPT Male	1/4 NPT Female	1965L4Y	33/16 [81]	1½ [38]	1¾ [44]	15/16 [33]			
	Metal	3% NGT Male*	1/4 NPT Female	1925L64Y	33/16 [81]	1½ [38]	1¾ [44]	1¾ [35]			
	PCTFE	3% NGT Male*	1/4 NPT Female	1965L64Y	3¾16 [81]	1½ [38]	1¾ [44]	13/8 [35]			
Monel	PCTFE	1/4 NPT Male	¼ NPT Female	1965L4M	33/16 [81]	1½ [38]	1¾ [44]	15/16 [33]			

^{*} NGT Male Ended Valves: Screw thread standard per Federal Services Handbook H-28, section 9. These threads allow longer thread engagement into the cylinder.

Dimensions are for reference only and are subject to change

FOR YOUR SAFETY

IT IS SOLELY THE RESPONSIBILITY OF THE SYSTEM DESIGNER AND USER TO SELECT PRODUCTS SUITABLE FOR THEIR SPECIFIC APPLICATION REQUIREMENTS AND TO ENSURE PROPER INSTALLATION, OPERATION AND MAINTENANCE OF THESE PRODUCTS. MATERIAL COMPATIBILITY, PRODUCT RATINGS AND APPLICATION DETAILS SHOULD BE CONSIDERED IN THE SELECTION. IMPROPER SELECTION OR USE OF PRODUCTS DESCRIBED HEREIN CAN CAUSE PERSONAL INJURY OR PROPERTY DAMAGE.